

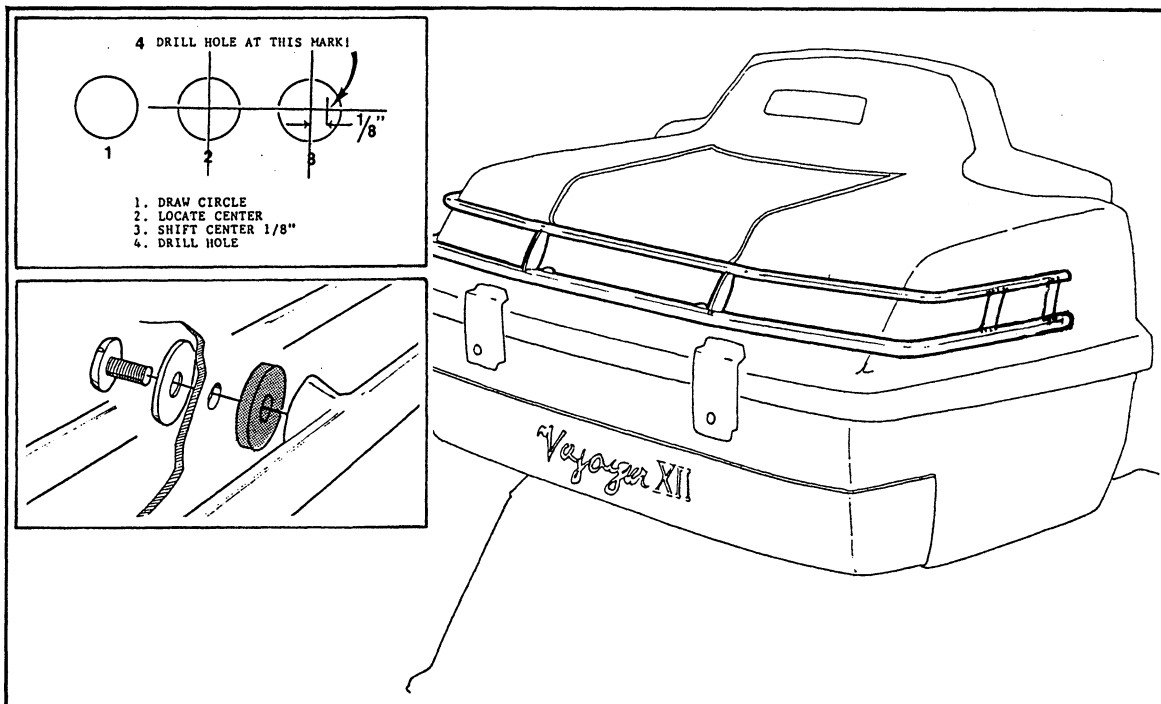
# Kawasaki Motors Corp., U.S.A.

IRVINE, CALIFORNIA 92718-2016

## VOYAGER XII TRUNK TRIM RAILS K53002-006A

QTY	PN	DESCRIPTION
4	304156	1/4-20x1/2" SLOTTED PANHEAD SCREW, PLATED
4	301901	#10 RUBBER WASHER
4	304156	1/4" FENDER WASHER, PLATED
1	920110	ZG12 TRUNK TRIM RAIL ASSEMBLY

1. PLACE YOUR MOTORCYCLE ON ITS CENTERSTAND. CAREFULLY PLACE THE TRIM RAIL ON THE TRUNK LID, AND THEN PLACE MASKING TAPE (ONE INCH OR WIDER IS SUGGESTED) UNDER EACH OF THE FOUR RAIL FEET. CAREFULLY RECHECK THE RAIL LOCATION, MAKING SURE IT IS PARALLEL WITH THE LID'S BOTTOM EDGE ON SIDES AND REAR.
2. WITH A PENCIL, DRAW AROUND EACH RAIL FOOT, AND THEN REMOVE THE RAIL. AGAIN USING THE PENCIL, LOCATE AS EXACTLY AS YOU CAN THE CENTER OF EACH PENCIL-DRAWN CIRCLE. ON THE SIDES ONLY, RELOCATE THE CENTER OF THE CIRCLES 1/8" TOWARD THE REAR OF THE BIKE, AS SHOWN IN FIGURE ONE. THIS ALLOWS FOR THE 1/8" THICK RUBBER WASHERS THAT WILL MOUNT BETWEEN TRUNK LID AND RAIL FOOT.



3. USING A 1/16" BIT, DRILL A HOLE AT EACH MARKED LOCATION, AND THEN DEBURR BOTH SIDES OF EACH HOLE. REMOVE THE MASKING TAPE (PEEL SLOWLY, TOWARDS THE HOLE, TO AVOID PULLING UP PINSTIPING OR PAINT), AND THEN INSTALL THE RAILS AS SHOWN IN FIGURE TWO, USING THE 1/4-20 SCREWS, FLATWASHERS, AND RUBBER WASHERS PROVIDED. TIGHTEN EACH FASTENER JUST TILL SNUG; OVERTIGHTENING THESE SCREWS MAY DAMAGE YOUR TRUNK LID.

WARNING: DO NOT UNDER ANY CIRCUMSTANCES USE THESE TRIM RAILS AS HAND HOLDS OR TIE-DOWN HOOKS. NEITHER THE RAILS OR THE TRUNK LID HAVE BEEN DESIGNED FOR THIS USE!

OCTOBER 1993  
MI 020612

## ACCESSORIES

FORM 65A001-00A